

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Surp



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RBW0905G10331-3G-03-23

Job Sheet 189251



Part No: RBW0905G10331-3G-03-23 Job Qty: 2 pcs

Part Name: Right Angle Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/25/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: RBW0905G10331-3G-03 REV.2 IPP REV:A 19.01.NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
100	Waterjet - Flow - 1	1 pcs	1/25/19	0.00 0.10		Waterjet - Flow		pc 19/01/22
110	QC 2	1 pcs	1/25/19	0.00 0.00	QC 2 - 1			
					QC 2 - 12			
					QC 2 - 14			
					QC 2 - 17			
					QC 2 - 19			
					QC 2 - 2			
					QC 2 - 20			
					QC 2 - 22			
					QC 2 - 23			
					QC 2 - 25			
					QC 2 - 32			
					QC 2 - 33			
					QC 2 - 35			
					QC 2 - 38			
					QC 2 - 39			
					QC 2 - 4			
					QC 2 - 40			
					QC 2 - 44			
					QC 2 - 45			
					QC 2 - 48		pc 19/01/22	
					QC 2 - 49			
					QC 2 - 50			
					QC 2 - 51			
					QC 2 - 52			
					QC 2 - 54			
					QC 2 - 56			
QC 2 - 57								
QC 2 - 62								
QC 2 - 63								
							Plex 1/22/19 10:27 AM dart.Lussier.Patrick	

Plex 1/22/19 10:27 AM dart.Lussier.Patrick

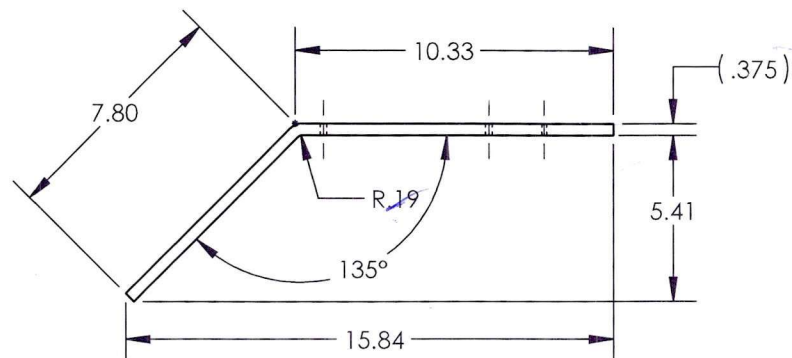
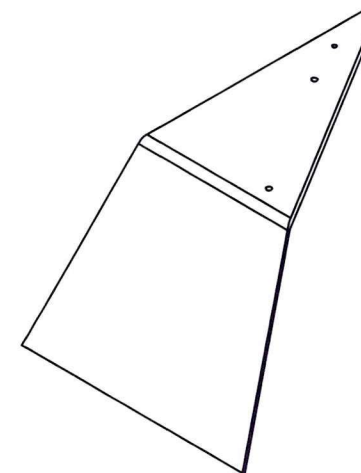
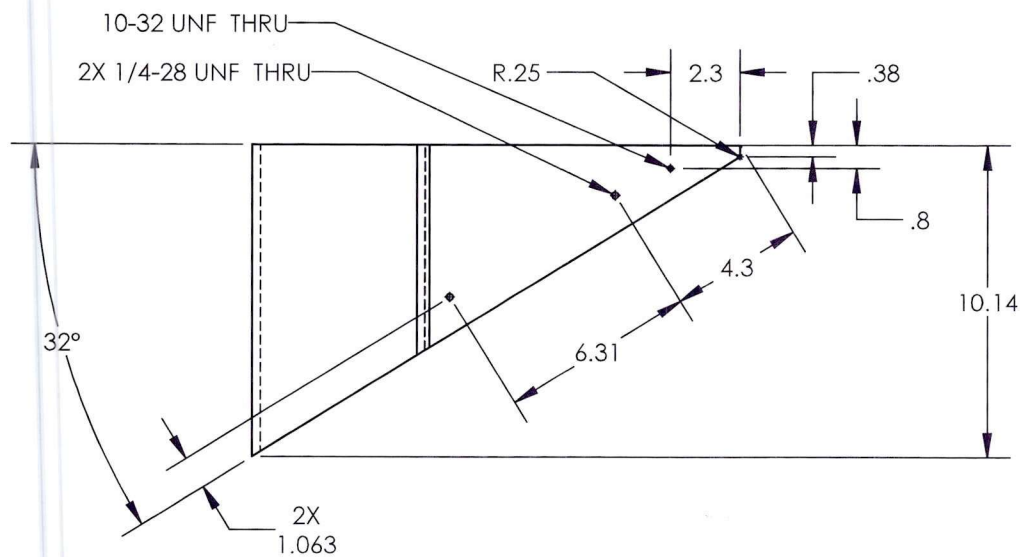
PTO.

Plex 1/22/19 10:27 AM dart.Lussier.Patrick

Plex 1/22/19 10:27 AM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-23 DELETED 45° ANGLE FROM BOTTOM OF PART.	1/22/2013	RJC	SE
2	14-0167	-23 DELETED DIMS 9.421, 4.047, 1.623, 4.933. CH'D DIMS WAS (4.30) IS 4.30, WAS (6.313) IS 6.313, WAS (2X 1.063) IS 2X 1.063.	10/22/2014	DPD	JAG



(-23)

RIGHT ANGLE PLATE

DART AEROSPACE	
TITLE TOW BAR, (FLIR)	
DWG NO. RBW0905G10331-3G-03-23	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D West</i>
.XXX ± .010 FRACTIONS ± 1/8	TREAT
.XX ± .03 ANGLES ± .5°	FINISH SEE -5 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:6	DATE 11/19/2012 SHEET 13 OF 43

DART
AEROSPACE

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Container No: S146885



3G-03-23

Part: RBW0905G10331

Job No: 189251

Serial No/Batch: S146885

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 01/22/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>189251</u> Part No. <u>RBW090G103336-03-23</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				
Date : <u>18-19-01-23</u>		Sequence #: <u>130</u>		QTY Affected : <u>2</u>		MRB (QSI042) DAS 9 9-89 <u>19-01-23</u>		
Description Work Order Deviation <u>part crack during bending.</u>				Disposition <u>Scrap destroy no replace</u>				Completed By <u>PD 19-01-23</u> Lead hand / Supervisor <u>SB</u> <u>19-01-23</u> QC / QA Coordinator DAS 9 9-89 <u>19-01-23</u>
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☒ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
		Other/Details:						